



LEADERSHIP • COMPETENT • EXPERIENCE



# SEAL SUPPLY SYSTEM

We strive on our passion to fabricate your engineered products!

### INTRODUCTION

Leng Choong Engineering was established in the year 1977. Back then, the Company supported its Clients whom were pioneers in the Natural Gas industries in Singapore. In the year 1991, Leng Choong Engineering incorporated into a private limited company. The Company core business has not changed since then, and today, is still a mechanical engineering fabricator specializing in the design, fabrication, installation and testing of engineered equipment.

We specialise in the fabrication of API Sealing Systems, Pressure Vessels, Heat Exchangers, Dry Gas Seal Panels and Gas Conditioning Units (GCU) for the Oil & Gas, Chemical, Pharmaceutical and other related industries.

Today, Leng Choong Engineering Pte Ltd has attained accreditation from the American Society of Mechanical Engineers (ASME) on the use of "U" Stamp for the manufacturing of Pressure Vessels, and has also been accredited by The National Board (NB) on the use of "NB" and "R" Stamp for Metallic Repairs and Alterations of Power Boilers and Pressure Vessels.

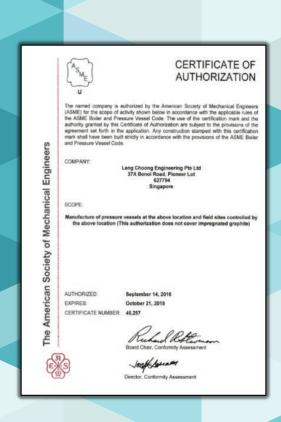
# **OUR CORE VALUES** Ethical Passion Integrity Leng Choong Engineering Teamwork Responsibility Service Meticulousness

### **CAPABILITIES**

Leng Choong Engineering is able to perform mechanical designs, calculations and detailed fabrication drawings for Pressure Vessels, Shop Fabricated API Systems, and Shell & Tube Heat Exchangers according to the following codes and standards:

- ASME Boiler and Pressure Vessel Code, Div.1 ("U" Stamp)
- National Board Inspection Code, Part 3, Repairs and Alterations ("R" Stamp)

Leng Choong Engineering is capable of fabricating Gas Seal Control Panels, Single & Double Wrapped Coils for Heat Exchangers, API-682 Wet Seal Systems, API-682 Vessels and Heat Exchangers and other related equipment's. We even provide welding services that qualify for radiography testing, according to ASME standards.





### **SEAL SUPPLY SYSTEM**

Depending on the design, application and mode of operation, supply system are required to flush, cool and pressurize mechanical seal, coupling and provide leakage compensation. Leng Choong Engineering can supplies complete range of solution from a single source including design and manufacturing. The portfolio includes a complete range of API compliant supply system.

### **PRODUCT RANGE & SERVICES**

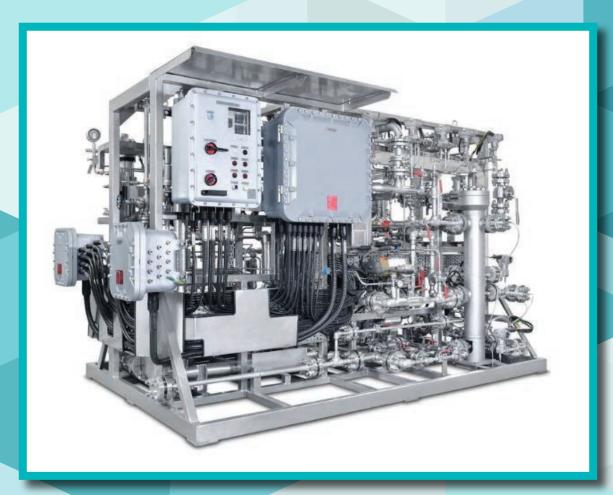
### **Fabrication:**

- of API-682 Plan Systems
- of ASME Pressure Vessels
- of HP, MP and LP Dry Gas Seal Control Panels and Conditioning Skids
- of all forms of structural supports and skids
- of Stainless Steel Tubing for Single and Double Wrapped Cooling Coils for Heat Exchangers
- of Mechanical Seal Storage Canister

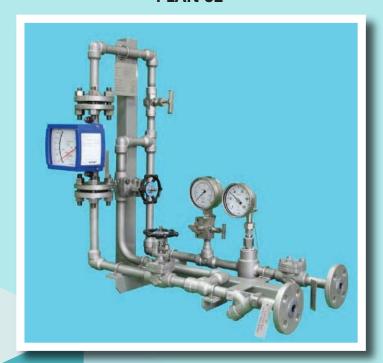
### Welding:

- of Piping to ASME Standards for Carbon/Stainless Steel, including exotic materials





# **PLAN 32**



# **PLAN 52 SYSTEM**





**PLAN 52** 



**ASAHI PLAN 23 SYSTEM** 

# PLAN 53B SYSTEM C/W DOUBLE HELICAL AIR FINNED COOLER

### **PLAN 53A SYSTEM**











PLAN 53B SYSTEM C/W BUNDLE TYPE COOLER

# **MATINDOK PLAN 62 SYSTEM**



# **PLAN 54 SYSTEM**



**PLAN 54 SYSTEM** 



**PLAN 72 SYSTEM** 

### **PLAN 74 SYSTEM**

### AIR COOLER HEAT EXCHANGER









**PLAN 76 SYSTEM** 

**PISTON POT** 

# MMUU REFILL TROLLEY



# **ASME "U" STAMPED CLEANPAC FILTER**

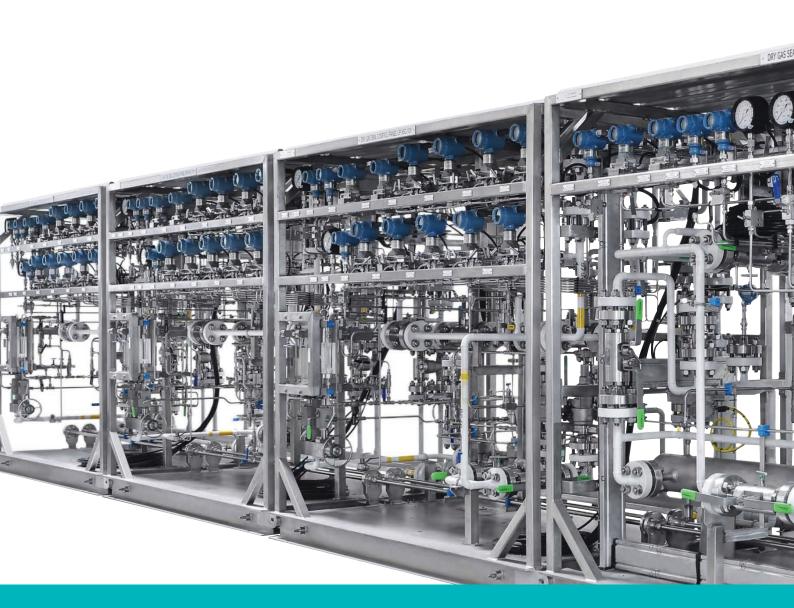




**COOLING COIL** 

### **OTHER SERVICES**

- Repair/Reconditioning of pressure vessel and related pressurized pipeline
- Engineering Services
- ASME Pressure Vessels (Drawing and Design Calculations)
- DOSH Pressure Vessels (Drawing and Design Calculations)
- Mechanical Pipeline Drawing and P&ID Layout
- All sorts and scales of Electrical & Instrumentation Works
- Hydrostatic Testing of pipelines and pressure vessels
- Functionality Testing for Ampliflows, Control Valves and Gas Boosters
- Sourcing of raw materials for local and overseas enquiries as per customer's requirements:
  - Pipe and Pipe Fittings
  - Structural Materials (Plates, Hollow Sections, Beams, Channel Bars, Angle Bars, Flat Bars, Square Bars, Round Bars)
  - Fasteners
  - Gaskets
  - Valves
  - Tubes
  - Tube and Instrument fittings
  - Instruments and Equipment
  - On-site surveys for workshop and field
  - Surface Preparation (Chemical Washing, Pickling, Painting and Blasting)
  - Integration of Valve Manifolds Into Transmitter



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